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006591

D350-567-031
Job Sheet 185800



Part No: D350-567-031

Job Qty: 1 ea

Part Name: Interior Window For -015 & -025



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/2/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG DSI9745-011 REV A, IIN-D350-567 REV E SHEET 28 IPP Rev:A new issue 08-04-25 DD verified by: LL
IPP Rev:B 08-10-07 as per revD DD verified by: IPP REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP
REV:D 16.04.25 as per chg002 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Stores/Pkg-2		NOV 21 2018
110	Packaging	1 pcs	11/23/18	11/23/18	0.00	0.00	Packaging1-3		NOV 21 2018
120	QC	1 pcs	11/23/18	11/23/18	0.00	0.00	QC4		DEC 08 2018
130	Packaging	1 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-1		DEC 10 2018
135	DC	1 pcs	11/23/18	11/23/18	0.00	0.00	DC		DEC 11 2018
140	QC21-FG	1 Ea	11/23/18	11/23/18	0.00	0.00	QC21		DEC 11 2018

Part Op
Descriptions: 110 - cut as per drawing

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	4 Ea (4 ea)	90-Start up Operation	5112901
AN526C632R12	Screw	8 Ea (8 ea)	90-Start up Operation	5024841
D3210-1	Doubler For Interior Window -015 & -025	1 Ea (1 ea)	90-Start up Operation	5107515
D3211-1	Bracket For Interior Window For -015 & -025	1 Ea (1 ea)	90-Start up Operation	5081643
D3212-1	Replacement Interior Window For -015 & -025	1 Ea (1 ea)	90-Start up Operation	5135667
D3213-041	Replacement Interior Door For -015 & -025	1 Ea (1 ea)	90-Start up Operation	5098324
D5420-1	Doubler Plate	1 Ea (1 ea)	90-Start up Operation	5049955
MS20426AD3-5	Rivet	8 Ea (8 ea)	90-Start up Operation	74533
MS20470AD4-5	Rivet, Universal Head	40 Ea (40 ea)	90-Start up Operation	5049829
MS20470AD4-6	Rivet, Universal Head	90 Ea (90 ea)	90-Start up Operation	5048899
MS20470AD4-7	Rivet, Universal Head	20 Ea (20 ea)	90-Start up Operation	5099144
MS21042L06	Nut	8 Ea (8 ea)	90-Start up Operation	5095637X5 51 20515X3
MS21062L3	Nut Plate	4 Ea (4 ea)	90-Start up Operation	5065260
NAS1149DN632J	Washer	8 pcs (8 ea)	90-Start up Operation	5024482
D2463-0450	1/2" Seal-45"	1 Ea (1 ea)	90-Start up Operation	5130202

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-4A	4	366	0
	AN526C632R12	8	255	0

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. I ☐ Rec/Store/ ☐ Engineering ☐		
Date : _____	Step #: _____	QTY Effective : _____		
Description Work Order Deviation		Disposition		

Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				

DART AEROSPACE
 Container No: S136274
 Part: D350 - 567 - 031
 Job No: 185800
 Serial No/Batch: S136274
 Revision: F
 Inspector: _____
 Exp Date: _____
 Instructions: TC STC SH92 - 18 Issue Ref: Ad. STC SH989NE

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D2463-0450	1	0	0
D3210-1	1	3	0
D3211-1	1	1	0
D3212-1	1	1	0
D3213-041	1	3	0
D5420-1	1	3	0
MS20426AD3-5	8	2,008	0
MS20470AD4-5	40	1,132	0
MS20470AD4-6	90	869	0
MS20470AD4-7	20	1,159	0
MS21042L06	8	166	0
MS21062L3	4	65	0
NAS1149DN632J	8	125	0

Part Specifications

Specifications could not be found.

Plex 11/2/18 10:22 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____					
Misidentified ☐	Past Due ☐						

Change Record

PAGE 1 OF 1

Part Number: D350-567-031

Description: INTERIOR FLOOR WINDOW INSTALLATION, SLIDING DOOR COMPATIBLE

[illegible]

